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<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>18569</b>
<b>Description: Bearpaw Kit 19" x 24"</b>	<b>Part Number:</b>	<b>K10008</b>
<b>Drawing: K10008 Rev. E</b>	<b>Qty:</b>	<b>15</b>

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Issue Work Order		03.01.06	15
2	EXPEDITING	Photocopy blue file: K10008 D206-559 D350-578 D315-670 D427-659 labels per PPP K10008 <b>CHG006</b> (Bag Blue files separately)		03-01-08	15
3	STORES	Pick: Qty      Part Number      Description      Batch 6      D2182B050      Rubber cushion      B18480 12      D2274      Radius block      B18378 2      D2432F      Bearpaw      B18571 6      D2438      Clamp      B18027 12      D2529      Washer      B17520 6      D2732-050      Rubber Cushion      M4446 12      AN4-15A      Bolt      M12207 12      AN4-17A      Bolt      M11045 24      AN960JD416      Washer      M12205 12      MS21042L4      Nut      M11151 1      paper work package from step 2		03-01-08 03-01-09 03-01-08	15
4	QC	Inspect Level 4		0301-16	15
5	STORES	Package and Identify as per PPP K10008 <i>Rev E</i>		0301-16	15
6	EXPEDITING	Close Work Order Cost / part: <i>241.14</i> <i>54C 03/01/17</i> <i>15</i>		03-01-20	-

Rev	Date	Change	Revised By	Approved
A	99.12.17	K10008 created for Bear paw kit (MPP 2000)	EC	
B	00.06.30	Replaced D2639 by D2981-0200-1600 (MPP 2072)	EC	
C	01.03.19	Chg 002 (MPP 2072)	EC	
D	01.04.24	Chg 003 (MPP 2135)	EC	
E	01.06.12	Chg 004 (MPP 2145)	EC	
F	02.05.22	Chg 005 (MPP 2245)	NG	
G	02.07.11	Replace D2639 (D2981-0200-1600) with D2732-050	KJ	
H	02.08.15	Added D427-659 to Step 2	KJ RF	

Bluebook - PND. 03.01.17.

RELEASED

02/08/27 RF

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: \_\_\_\_\_ Fault Category: \_\_\_\_\_ DQA: \_\_\_\_\_ Date: \_\_\_\_\_

**NOTE:** Date & initial all entries  
H:\Admin-QA\ISO\forms\w\oncb.doc

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN #	DRAWN BY KJ	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. K10008	REV. E SHEET 1 OF 1
DATE 02.07.09		TITLE BEARPAW KIT 19" WIDE x 24" LONG SCALE NTS	
A	99.12.06	NEW ISSUE	
B	01.03.14	REMOVE D500-572-013	
C	01.05.15	ADD D315-670-011	
D	02.05.14	ADD D427-659-011	
E	02.07.09	REPLACE D2639 WITH D2732-050	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING BEARPAW INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 L/L-1/L-3/L-4/ 407	D206-559-013
AS 350/355	D350-578-011
SA 315B	D315-670-011
BELL 427	D427-659-011

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10008	D206-559-013	D350-578-011	D315-670-011	D427-659-011
D2182B050	6	6	6	6	6
D2274	12	12	12	12	12
D2432F	2	2	2	2	2
D2438	6	6	6	6	6
D2529	12	12	12	12	12
D2732-050	6	6			6
AN4-15A	12	12			12
AN4-17A	12	12	12	12	
AN960JD416	24	24	24	24	12
MS21042L4(OR -4)	12	12	12	12	12

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
18569

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jan 02, 2003  
09:40 am

Work Order No. : 0018569	Department Code:
Project Name : *K10008	Burden Flags : NNNNNNNN
Project For : week 303	WO Status : Open
Work Order Type : Main	Invoice State : Not Invoiced
Main WO Number :	Invoice Date :
House Part Number : *K10008	Invoice Number :
Description : Bearpaw kit 19" x 24"	Invoice Amount : 0.00
Manufactured : Yes	Order Entry No :
Amount Req'd : 15	OE Value : 0.00
Amount Done : 0	
Start Date :	
Est Finish Date : 01-16-03	
Act Finish Date :	Est Margin : 0.000%
Drawings Req'd : No	Actual Margin : 0.000%
Ok for Approval :	
Approval Rec'd :	\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
=====	=====	=====	=====	=====	=====
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====	=====	=====	=====		
Burden :	0.00	0.00	0.00		
=====	=====	=====	=====		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00